



**Bonfiglioli**  
**Verton**

---

**AXIA VERT**  
**Communication Module Manual**  
**CMA-IE-01 for EtherCAT®**  
Frequency inverter 230 V / 400 V  
0,25 kW ... 15 kW





## CONTENTS

<b>1 General Information about the Documentation .....</b>	<b>5</b>
<b>1.1 This document .....</b>	<b>5</b>
<b>1.2 Warranty and liability .....</b>	<b>6</b>
<b>1.3 Obligation .....</b>	<b>6</b>
<b>1.4 Copyright .....</b>	<b>7</b>
<b>1.5 Storage .....</b>	<b>7</b>
<b>2 General safety instructions and information on use .....</b>	<b>8</b>
<b>2.1 Terminology .....</b>	<b>8</b>
<b>2.2 Designated use .....</b>	<b>8</b>
<b>2.3 Misuse .....</b>	<b>9</b>
<b>2.4 Residual risks .....</b>	<b>9</b>
<b>2.5 Safety and warning signs on the frequency inverter .....</b>	<b>10</b>
<b>2.6 Warning information and symbols used in the user manual .....</b>	<b>10</b>
2.6.1 Hazard classes .....	10
2.6.2 Hazard symbols .....	10
2.6.3 Prohibition signs .....	10
2.6.4 Personal safety equipment .....	10
2.6.5 Recycling .....	11
2.6.6 Grounding symbol .....	11
2.6.7 ESD symbol .....	11
2.6.8 Information signs .....	11
2.6.9 Font style in documentation .....	11
<b>2.7 Directives and guidelines to be adhered to by the operator .....</b>	<b>11</b>
<b>2.8 Operator's general plant documentation .....</b>	<b>12</b>
<b>2.9 Operator's/operating staff's responsibilities .....</b>	<b>12</b>
2.9.1 Selection and qualification of staff .....	12
2.9.2 General work safety .....	12
<b>2.10 Organizational measures .....</b>	<b>12</b>
2.10.1 General .....	12
2.10.2 Use in combination with third-party products .....	12
2.10.3 Transport and storage .....	13
2.10.4 Handling and installation .....	13
2.10.5 Electrical connections .....	13
2.10.6 Safe operation .....	14
2.10.7 Maintenance and service/troubleshooting .....	15
2.10.8 Final decommissioning .....	15
<b>3 Introduction .....</b>	<b>16</b>
<b>4 Installation/Disassembly of the communication module .....</b>	<b>17</b>
<b>4.1 Installation .....</b>	<b>17</b>
4.1.1 Connector assignment .....	18
4.1.2 Bus termination .....	19
4.1.3 Status LEDs .....	19

<b>4.2</b>	<b>Disassembly.....</b>	<b>21</b>
<b>5</b>	<b>Initial settings.....</b>	<b>22</b>
<b>5.1</b>	<b>Setting the fieldbus system to EtherCAT®.....</b>	<b>22</b>
<b>5.2</b>	<b>Setting the node address .....</b>	<b>22</b>
<b>5.3</b>	<b>Configuration.....</b>	<b>22</b>
<b>6</b>	<b>Operating behavior in the case of bus connection failure .....</b>	<b>26</b>
<b>7</b>	<b>EtherCAT® overview .....</b>	<b>27</b>
<b>7.1</b>	<b>Communication Objects .....</b>	<b>27</b>
<b>7.2</b>	<b>Application Objects .....</b>	<b>27</b>
<b>7.3</b>	<b>SDO Function.....</b>	<b>27</b>
<b>7.4</b>	<b>PDO Function.....</b>	<b>27</b>
<b>7.5</b>	<b>Emergency Function .....</b>	<b>28</b>
<b>7.6</b>	<b>OS Synchronization (Distributed Clocks) .....</b>	<b>28</b>
<b>7.7</b>	<b>NMT Functions.....</b>	<b>29</b>
<b>7.8</b>	<b>Resetting errors.....</b>	<b>30</b>
<b>8</b>	<b>Object Structure.....</b>	<b>31</b>
<b>9</b>	<b>Communication Objects (0x1nnn) .....</b>	<b>33</b>
<b>9.1</b>	<b>0x1000 Device Type .....</b>	<b>33</b>
<b>9.2</b>	<b>0x1001 Error Register .....</b>	<b>33</b>
<b>9.3</b>	<b>0x1008 Manufacturer Device Name.....</b>	<b>34</b>
<b>9.4</b>	<b>0x1009 Manufacturer Hardware Version .....</b>	<b>34</b>
<b>9.5</b>	<b>0x100A Manufacturer Software Version .....</b>	<b>34</b>
<b>9.6</b>	<b>0x1018/n Identity Object .....</b>	<b>34</b>
<b>9.7</b>	<b>0x1600/n, 0x1601/n, 0x1602/n, 0x1603/n, RxPDO Mapping Parameter.....</b>	<b>35</b>
<b>9.8</b>	<b>0x1A00/n, 0x1A01/n, 0x1A02/n, 0x1A03/n, TxPDO Mapping Parameter.....</b>	<b>35</b>
<b>Index .....</b>		<b>36</b>

## 1 General Information about the Documentation

For better clarity, the documentation of the frequency inverter is structured according to the customer-specific requirements.

The present manual was created in the German language. The German manual is the original version. Other language versions are translated.

### Quick Start Guide

The "Quick Start Guide" describes the basic steps required for mechanical and electrical installation of the frequency inverter. The guided commissioning supports you in the selection of necessary parameters and the configuration of the software of the frequency inverter.

### User manual

The user manual documents the complete functionality of the frequency inverter. The parameters required for special purposes, for adjustment to the application and the numerous additional functions are described in detail.

Separate user manuals are supplied for optional components for the frequency inverter. These manuals complement the operating instructions and the "Quick Start Guide" for the frequency inverter.

### Application manual

The application manual complements the documentation to ensure goal-directed installation and commissioning of the frequency inverter. Information on various topics in connection with the use of the frequency inverter is described in context with the specific application.

### Installation instructions

The installation manual describes the installation and use of devices, complementing the "Quick Start Guide" and the user manual.

#### 1.1 This document

The present user manual of the CMA-IE-01-EC EtherCAT® communication module complements the Operating Instructions and the "Quick Start Guide" for the frequency inverters of the AXIA series.

The user manual contains important information on the installation and use of the EtherCAT® communication module CMA-EtherCAT® in its specified application range. Compliance with user documentation contributes to avoiding risks, minimizing repair cost and downtimes and increasing the reliability and service live of the frequency inverter.

For this reason, make sure you read the user manual carefully.



EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

#### IMPORTANT:

**Compliance with the documentation is required to ensure safe operation of the frequency inverter. Bonfiglioli Deutschland GmbH shall not be held liable for any damage caused by any non-compliance with the documentation.**



In case any problems occur which are not covered by the documentation sufficiently, please contact the manufacturer.



For safe commissioning and operation of the AXV (AXIA) series, the following documentation must be complied with:

- The Operating Instructions Document
- Safety manual "Safety Manual AXV"

---

## **1.2 Warranty and liability**

Bonfiglioli Deutschland GmbH (hereinafter referred to as "manufacturer") notes that the contents of this Operating Instructions document do not form part of any previous or existing agreement, assurance or legal relationship between the manufacturer and the user of these Operating Instructions (hereinafter referred to as the "User"). Neither are they intended to supplement or replace such agreements, assurances or legal relationships. Any obligations of the manufacturer shall solely be based on the relevant purchase agreement which also includes the complete and solely valid warranty stipulations. These contractual warranty provisions are neither extended nor limited by the specifications contained in this documentation.

The manufacturer reserves the right to correct or amend the specifications, product information and omissions in these operating instructions without prior notice. The manufacturer assumes no responsibility to update these Operating Instructions. The manufacturer shall not be liable for any damage, injuries or costs which may be caused by the aforementioned reasons.

In addition, the manufacturer excludes any warranty and disclaims all liability, including without limitation direct, indirect, special, punitive, incidental, exemplary or consequential damages arising out of or in connection with one or more of the following causes:

- inappropriate use of the frequency inverter,
- non-compliance with the instructions, warnings and prohibitions contained in the documentation,
- unauthorized modifications of the frequency inverter,
- insufficient monitoring of parts of the machine/plant which are subject to wear,
- repair work at the machine/plant not carried out properly or in time,
- catastrophes by external impact and Force Majeure.

## **1.3 Obligation**

These Operating Instructions must be read before commissioning and complied with. Anybody entrusted with tasks in connection with the

- transport,
- assembly,
- installation of the frequency inverter and
- operation of the frequency inverter

must have read and understood the Operating Instructions and, in particular, the safety instructions in order to prevent personal and material losses.

## **1.4 Copyright**

In accordance with applicable law any copyrights relating to this document shall remain with

BONFIGLIOLI Deutschland GmbH  
Europark Fichtenhain B6  
47807 Krefeld  
Germany

This document is intended for the operator of the frequency inverter. Any disclosure or copying of this document, exploitation and communication of its contents (as hardcopy or electronically) shall be forbidden, unless permitted expressly.

Any non-compliance will constitute an offense against the copyright law, the law against unfair competition and the German Civil Code and may result in claims for damages. All rights relating to patent, utility model or design registration reserved.

## **1.5 Storage**

The documentation forms an integral part of the frequency inverter. It must be stored such that it is accessible to operating staff at all times. If the frequency inverter is sold on to other users, then the documentation must also be handed over.

## **2 General safety instructions and information on use**

The chapter "General safety instructions and information on use" contains general safety instructions for the Operator and the Operating Staff. At the beginning of certain main chapters, some safety instructions are included which apply to all work described in the relevant chapter. Special work-specific safety instructions are provided before each safety-relevant work step.

### **2.1 Terminology**

According to the documentation, different activities must be performed by certain persons with certain qualifications.

The groups of persons with the required qualification are defined as follows:

#### **Operator**

This is the entrepreneur/company who/which operates the frequency inverter and uses it as per the specifications or has it operated by qualified and instructed staff.

#### **Operating staff**

The term Operating Staff covers persons instructed by the Operator of the frequency inverter and assigned the task of operating the frequency inverter.

**Skilled Personnel** The term **Skilled Personnel** covers staff that are assigned special tasks by the Operator of the frequency inverter, e.g. installation, maintenance and service/repair and troubleshooting. Based on their qualification and/or know-how, **Skilled Personnel** must be capable of identifying defects and assessing functions.

#### **Qualified electrician**

The term Qualified Electrician covers qualified and trained staff that has special technical know-how and experience with electrical installations. In addition, Qualified Electricians must be familiar with the applicable standards and regulations, they must be able to assess the assigned tasks properly and identify and eliminate potential hazards.

#### **Instructed person**

The term Instructed Person covers staff that was instructed and trained about/in the assigned tasks and the potential hazards that might result from inappropriate behavior. In addition, instructed persons must have been instructed in the required protection provisions, protective measures, the applicable directives, accident prevention regulations as well as the operating conditions and verified their qualification.

#### **Expert**

The term Expert covers qualified and trained staff that has special technical know-how and experience relating to the frequency inverter. Experts must be familiar with the applicable government work safety directives, accident prevention regulations, guidelines and generally accepted rules of technology in order to assess the operationally safe condition of the frequency inverter.

### **2.2 Designated use**

The frequency inverter is designed according to the state of the art and recognized safety regulations.

The frequency inverters are electrical drive components intended for installation in industrial plants or machines. Commissioning and start of operation are not allowed until it has been verified that the machine meets the requirements of the EC Machinery Directive 2006/42/EC and DIN EN 60204-1.

The frequency inverters meet the requirements of the low voltage directive 2014/35/EU and DIN EN 61800-5-1. CE-labelling is based on these standards. Responsibility for compliance

with the EMC Directive 2014/30/EU lies with the operator. Frequency inverters are only available at specialized dealers and are exclusively intended for commercial use as per EN 61000-3-2.

No capacitive loads may be connected to the frequency inverter.

The technical data, connection specifications and information on ambient conditions are indicated on the rating plate and in the documentation and must be complied with in any case.

### **2.3 Misuse**

Any use other than that described in "Designated use" shall not be permissible and shall be considered as misuse.

For example, the machine/plant must not be operated

- by uninstructed staff,
- while it is not in perfect condition,
- without protection enclosure (e.g. covers),
- without safety equipment or with safety equipment deactivated.

The manufacturer shall not be held liable for any damage resulting from such misuse. The sole risk shall be borne by the operator.

### **Explosion protection**

The frequency inverter is an IP 20 protection class device. For this reason, use of the device in explosive atmospheres is not permitted.

### **2.4 Residual risks**

Residual risks are special hazards involved in handling of the frequency inverter which cannot be eliminated despite the safety-compliant design of the device. Residual risks are not obviously identifiable and can be a potential source of injury or health hazard. Typical residual hazards include:

#### **Electrical hazard**

Danger of contact with energized components due to a defect, opened covers or enclosures or improper working on electrical equipment.

Danger of contact with energized components inside of the frequency inverter if no external disconnection device was installed by the operator.

#### **Electrostatic charging**

Touching electronic components bears the risk of electrostatic discharges.

#### **Thermal hazards**

Risk of accidents by hot machine/plant surfaces, e.g. heat sink, transformer, fuse or sine filter.

#### **Charged capacitors in DC link**

The DC link may have dangerous voltage levels even up to three minutes after shutdown.

#### **Danger of equipment falling down/over, e.g. during transport**

Center of gravity is not the middle of the electric cabinet modules.

## 2.5 Safety and warning signs on the frequency inverter

- Comply with all safety instructions and danger information provided on the frequency inverter.
- Safety information and warnings on the frequency inverter must not be removed.

## 2.6 Warning information and symbols used in the user manual

### 2.6.1 Hazard classes

The following hazard identifications and symbols are used to mark particularly important information:



#### DANGER

Identification of immediate threat holding a **high** risk of death or serious injury if not avoided.



#### WARNING

Identification of immediate threat holding a **medium** risk of death or serious injury if not avoided.



#### CAUTION

Identification of immediate threat holding a **low** risk of minor or moderate physical injury if not avoided.

#### NOTICE

Identification of a threat holding a risk of material damage if not avoided.

### 2.6.2 Hazard symbols

Symbol	Meaning	Symbol	Meaning
	General hazard		Suspended load
	Electrical voltage		Hot surfaces

### 2.6.3 Prohibition signs

Symbol	Meaning
	No switching; it is forbidden to switch the machine/plant, assembly on

### 2.6.4 Personal safety equipment

Symbol	Meaning
	Wear body protection

## 2.6.5 Recycling

Symbol	Meaning
	Recycling, to avoid waste, collect all materials for reuse

## 2.6.6 Grounding symbol

Symbol	Meaning
	Ground connection

## 2.6.7 ESD symbol

Symbol	Meaning
	ESD: Electrostatic Discharge (can damage components and assemblies)

## 2.6.8 Information signs

Symbol	Meaning
	Tips and information making using the frequency inverter easier.

## 2.6.9 Font style in documentation

Example	Font style	Use
<b>0x1234</b>	bold	Representation of object numbers
<b><u>/01</u></b>	bold, underlined	Representation of sub-index numbers
<b><u>/d01</u></b>	bold, underlined	Representation of data set numbers
<i>Object</i>	Italic, Font Times New Roman	Representation of object names
<b>P.1234</b>	bold	Representation of object numbers without name, e.g. in formulas
<b>Q.1234</b>	bold	Representation of source numbers

## 2.7 Directives and guidelines to be adhered to by the operator

The operator must follow the following directives and regulations:

- Ensure that the applicable workplace-related accident prevention regulations as well as other applicable national regulation are accessible to the staff.
- An authorized person must ensure, before using the frequency inverter, that the device is used in compliance with its designated use and that all safety requirements are met.
- Additionally, comply with the applicable laws, regulations and directives of the country in which the frequency inverter is used.
- Any additional guidelines and directives that may be required additionally shall be defined by the operator of the machine/plant considering the operating environment.

## **2.8 Operator's general plant documentation**

- In addition to the user manual, the operator should issue separate internal operating instructions for the frequency inverter. The Operating Instructions of the frequency inverter must be included in the user manual of the whole plant.

## **2.9 Operator's/operating staff's responsibilities**

### **2.9.1 Selection and qualification of staff**

- Any work on the frequency inverter may only be carried out by qualified technical staff. The staff must not be under the influence of any drugs. Note the minimum age required by law. Define the staff's responsibility in connection with all work on the frequency inverter clearly.
- Work on the electrical components may only be performed by a qualified electrician according to the applicable rules of electrical engineering.
- The operating staff must be trained for the relevant work to be performed.

### **2.9.2 General work safety**

- In addition to the user manual of the machine/plant, any applicable legal or other regulations relating to accident prevention and environmental protection must be complied with. The staff must be instructed accordingly. Such regulations and/or requirements may include, for example, handling of hazardous media and materials or provision/use of personal protective equipment.
- In addition to this user manual, issue any additional directives that may be required to meet specific operating requirements, including supervision and reporting requirements, e.g. directives relating to work organization, workflow and employed staff.
- Unless approved of expressly by the manufacturer, do not modify the frequency inverter in any way, including addition of attachments or retrofits.
- Only use the frequency inverter if the rated connection and setup values specified by the manufacturer are met.
- Provide appropriate tools as may be required for performing all work on the frequency inverter properly.

## **2.10 Organizational measures**

### **2.10.1 General**

- Train your staff in the handling and use of the frequency inverter and the machine/plant as well as the risks involved.
- Use of any individual parts or components of the frequency inverter in other parts of the operator's machine/plant is prohibited.
- Optional components for the frequency inverter must be used in accordance with their designated use and in compliance with the relevant documentation.

### **2.10.2 Use in combination with third-party products**

- Please note that Bonfiglioli GmbH will not accept any responsibility for compatibility with third-party products (e.g. motors, cables or filters).
- In order to enable optimum system compatibility, Bonfiglioli GmbH offers components facilitating commissioning and providing optimum synchronization of the machine/plant parts in operation.
- If you use the frequency inverter in combination with third-party products, you do this at your own risk.

### **2.10.3 Transport and storage**

- The frequency inverters must be transported and stored in an appropriate way. During transport and storage the devices must remain in their original packaging.
- The units may only be stored in dry rooms which are protected against dust and moisture and are exposed to small temperature deviations only. The requirements of DIN EN 60721-3-1 for storage, DIN EN 60721-3-2 for transport and labeling on the packaging must be met.
- The duration of storage without connection to the permissible nominal voltage may not exceed one year.

### **2.10.4 Handling and installation**

- Do not commission any damaged or destroyed components.
- Prevent any mechanical overloading of the frequency inverter. Do not bend any components and never change the isolation distances.
- Do not touch any electronic construction elements and contacts. The frequency inverter is equipped with components which are sensitive to electrostatic energy and can be damaged if handled improperly. Any use of damaged or destroyed components will endanger the machine/plant safety and shall be considered as a non-compliance with the applicable standards.
- Only install the frequency inverter in a suitable operating environment. The frequency inverter is exclusively designed for installation in industrial environments.
- If seals are removed from the case, this can result in the warranty becoming null and void.

### **2.10.5 Electrical connections**

- The five safety rules must be complied with.
- Never touch live terminals. The DC link may have dangerous voltage levels even up to three minutes after shutdown.
- When performing any work on/with the frequency inverter, always comply with the applicable national and international regulations/laws on work on electrical equipment/plants of the country in which the frequency inverter is used.
- The cables connected to the frequency inverters may not be subjected to high-voltage insulation tests unless appropriate circuitry measures are taken before.
- Only connect the frequency inverter to suitable supply mains.

#### **The five safety rules**

When working on/in electrical plants, always follow the five safety rules:

- 1 Isolate
- 2 Secure to prevent restarting
- 3 Check isolation
- 4 Earth and short-circuit,
- 5 Cover or shield neighboring live parts.

## 2.10.6 Safe operation

- During operation of the frequency inverter, always comply with the applicable national and international regulations/laws on work on electrical equipment/plants.
- Before commissioning and the start of the operation, make sure to fix all covers and check the terminals. Check the additional monitoring and protective devices according to the applicable national and international safety directives.
- During operation, never open the machine/plant
- Do not connect/disconnect any components/equipment during operation.
- The machine/plant holds high voltage levels during operation, is equipped with rotating parts (fan) and has hot surfaces. Any unauthorized removal of covers, improper use, wrong installation or operation may result in serious injuries or material damage.
- Some components, e.g. the heat sink or brake resistor, may be hot even some time after the machine/plant was shut down. Don't touch any surfaces directly after shutdown. Wear safety gloves where necessary.
- The frequency inverter may hold dangerous voltage levels until the capacitor in the DC link is discharged. Wait for at least 3 minutes after shutdown before starting electrical or mechanical work on the frequency inverter. Even after this waiting time, make sure that the equipment is deenergized in accordance with the safety rules before starting the work.
- In order to avoid accidents or damage, only qualified staff and electricians may carry out the work such as installation, commissioning or setup.
- In the case of a defect of terminals and/or cables, immediately disconnect the frequency inverter from mains supply.
- Persons not familiar with the operation of frequency inverters must not have access to the frequency inverter. Do not bypass nor decommission any protective facilities.
- The frequency inverter may be connected to power supply every 60 s. This must be considered when operating a mains contactor in jog operation mode. For commissioning or after an emergency stop, a non-recurrent, direct restart is permissible.
- After a failure and restoration of the power supply, the motor may start unexpectedly if the Auto Start function is activated.  
If staff are endangered, a restart of the motor must be prevented by means of external circuitry.
- Before commissioning and the start of the operation, make sure to fix all covers and check the terminals. Check the additional monitoring and protective devices according to EN 60204 and applicable the safety directives (e.g. Working Machines Act or Accident Prevention Directives).

## 2.10.7 Maintenance and service/troubleshooting

- Visually inspect the frequency inverter when carrying out the required maintenance work and inspections at the machine/plant.
- Perform the maintenance work and inspections prescribed for the machine carefully, including the specifications on parts/equipment replacement.
- Work on the electrical components may only be performed by a qualified electrician according to the applicable rules of electrical engineering. Only use original spare parts.
- Unauthorized opening and improper interventions in the machine/plant can lead to personal injury or material damage. Repairs on the frequency inverters may only be carried out by the manufacturer or persons authorized by the manufacturer. Check protective equipment regularly.
- Before performing any maintenance work, the machine/plant must be disconnected from mains supply and secured against restarting. The five safety rules must be complied with.

## 2.10.8 Final decommissioning

Unless separate return or disposal agreements were made, recycle the disassembled frequency inverter components:

- Scrap metal materials
- Recycle plastic elements
- Sort and dispose of other component materials



Electric scrap, electronic components, lubricants and other utility materials must be treated as special waste and may only be disposed of by specialized companies.



Always comply with any applicable national disposal regulations as regards environmentally compatible disposal of the frequency inverter. For more details, contact the competent local authorities.

After the end of product service life, the user/operator must take the device out of operation.



For more information about the decommissioning of the device refer to the applicable operating instructions document.

### Disposal requirements under European Union WEEE regulations

The product is marked with the WEEE symbol shown below.

This product cannot be disposed as general household waste. Users responsible for the final disposal must make sure that it is carried out in accordance with the European Directive 2012/19/EU, where required, as well as the relative national transposition rules. Fulfil disposal also in accordance with any other legislation in force in the country.



### 3 Introduction

The present document describes the possibilities and properties of EtherCAT® communication for the frequency inverters of the AXIA device series.



This manual is not to be understood as providing general/basic information on EtherCAT®. The functions and objects in this manual are described to the extent required for the CMA-IE-01-EC communication module in Axia. For more information, refer to the standards of EtherCAT® Technology Group (ETG).

The standards referred to are available at:

EtherCAT® Technology Group

Headquarters

Ostendstr. 196

90482 Nürnberg, Germany

E-Mail: [info@ethercat.org](mailto:info@ethercat.org)

Web: [www.ethercat.org](http://www.ethercat.org)

Phone: +49 (911) 5 40 56 - 20

Fax: +49 (911) 5 40 56 - 29

#### NOTICE

With the communication module, it is possible in principle to access ALL frequency inverter's objects via a controller. There are access restrictions via user management within the software. Changing object values, the functions of which are not known to the user, can result in unintended movements and material and/or personal losses as well as inoperativeness of the frequency inverter.

- Be cautious if the function of a particular object is not fully clear to you.



To operate with a controller, you will require an EtherCAT Slave Information (ESI) File. The latest such file can be downloaded from the Bonfiglioli.com website.



Hexadecimal values are marked by a preceding "0x".

#### Ethernet properties:

- 10/100 MB (10Base-T/100Base-T)
- Automatic identification (Autonegotiation)

#### Ports:

The module supports two TCP/IP ports for Ethernet communication.

#### Software

AXIA Manager is the software for configuration and maintenance of Bonfiglioli frequency inverters. It can connect with a frequency inverter while it is communicating with a PLC. To run the AXIA Manager you require a computer/PC, running on a Windows OS. The manufacturer also provides an iOS and an Android app version of the AXIA Manager, with less functionalities than in the Windows software.

Using the AXIA Manager you can configure and manage objects relevant for the communication module.

## 4 Installation/Disassembly of the communication module

The CMA-IE-01-EC communication module is delivered in a separate case ready for assembly.

### 4.1 Installation

#### CAUTION!

##### Destroying inverter and/or communication module

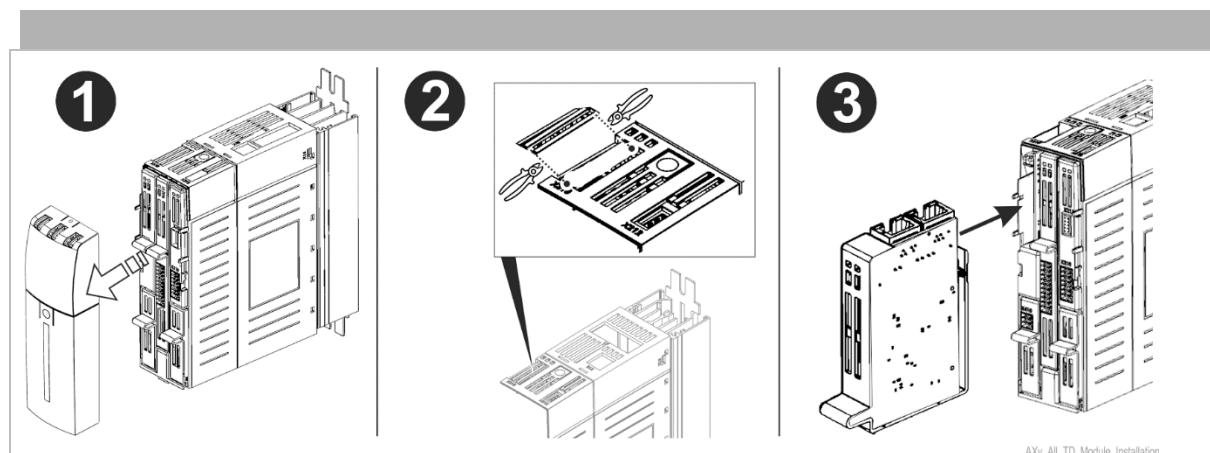


Connecting/disconnecting the module while the inverter is connected to live voltage can destroy the module and/or the inverter.

- Disconnect the frequency inverter from the power supply before installation of the communication module. Assembly under live voltage is not permissible.
- Do not touch the PCB visible on the back of the module, otherwise components may be damaged.

#### Work steps:

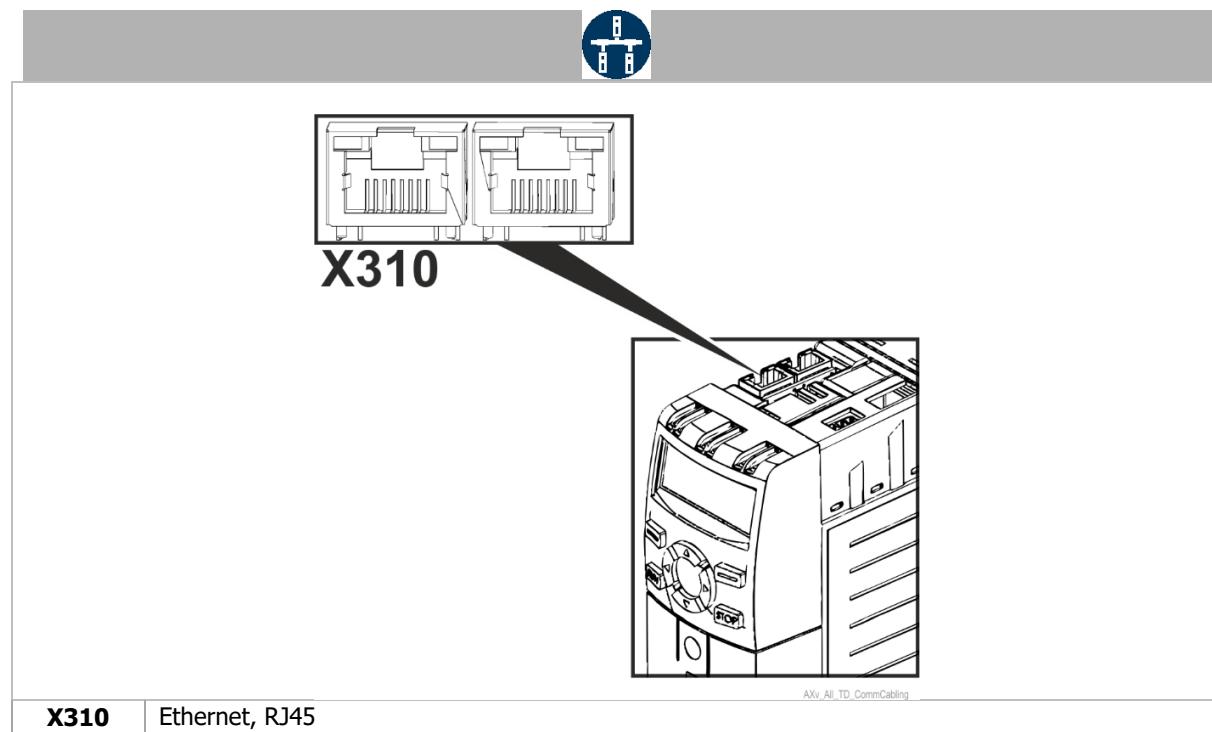
- Disconnect the frequency inverter from the mains voltage and protect it against being energized unintentionally.
- Disconnect the frequency inverter from the external 24 V if used and protect it against being energized unintentionally.



1. Remove covers of the frequency inverter. The upper left slot for the communication module is now accessible.
2. In the upper cover, break out the pre-punched cut-out for the interface X310, if necessary.
3. Insert the communication module into the slot until it engages audibly.

#### 4.1.1 Connector assignment

The CMA-IE-01-EC module is connected to the PLC or switch using RJ45 connectors (LAN).



**X310** | Ethernet, RJ45

#### Technical characteristics: EtherCAT® interface X310

- 2 RJ45 connectors
- Ethernet standard: IEEE 802.3, 100Base-TX (fast Ethernet)
- Cable type: S/FTP
  - cable with braided shield
  - ISO/IEC 11801 or EN 50173, Straight Through or Cross Over
- The cable length is restricted by the Ethernet specifications, cables must not exceed a length of 100 m.

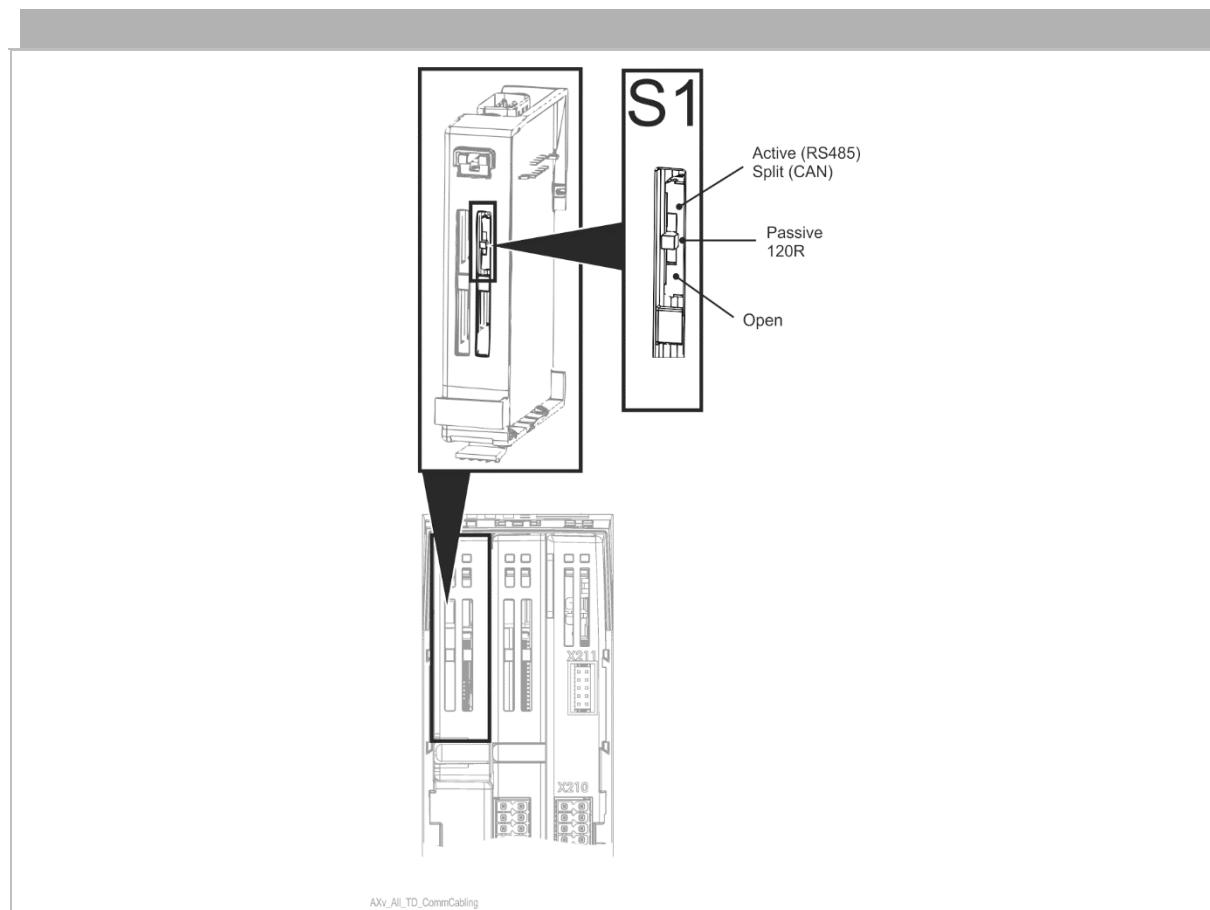
Connections from the PLC are connected to "IN".

Connections to the device next in line are connected to "OUT".

You can choose which connector shall be the "IN" and which one shall be "OUT". This selection must repeat for all down chain inverters.

#### 4.1.2 Bus termination

The differential bus signals of CMA-IE-01-EC require termination for signal integrity and a stable communication. The termination can be determined via DIP switch S1.



- Use the switch "S1" as depicted above for bus termination as needed.

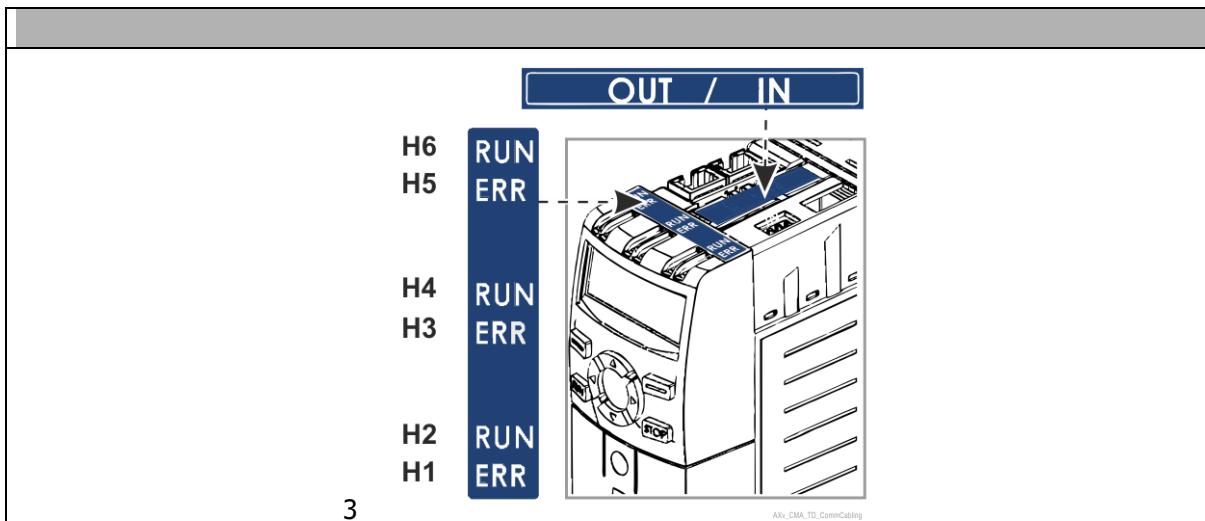
#### 4.1.3 Status LEDs

##### NOTICE

###### Residual risk

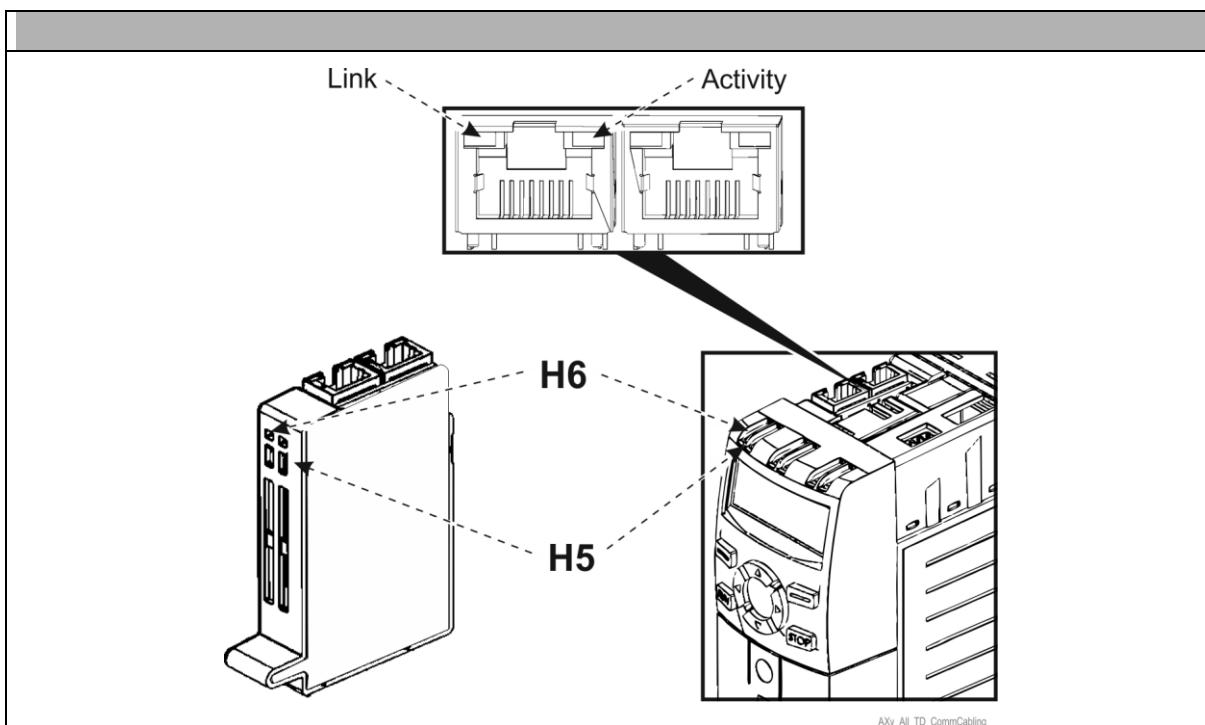
When LEDs and other indicating elements on the frequency inverter are not active, the inverter still may be energized.

- Before carrying out any work with the device, where contact with energized parts might be possible, always check if the device is deenergized, irrespective of the status of any indicating elements.
- Make sure the adhesive label has been placed correctly according to CEMA leaflet included in the scope of supply.



### **Status output via communication module LEDs:**

The front LEDs (H5, H6) indicate the current status of the corresponding port of the communication module.



Link/Activity	RJ45 connector LED indicators
H5	Network status LED
H6	Module LED

### **Link/Activity: RJ45 connector LED indicators**

The LEDs in the RJ45 connector indicate data activity (green) and the link (yellow) status of the port or module.

## H5: Network status LED

This LED indicates the current status of the network connection.

LED	ON	OFF	FLASHING
<b>ON</b>		The device is operating correctly.	
<b>OFF</b>	Non-acknowledgeable error	Reset or no voltage	Acknowledgeable error
<b>FLASHING</b>		The device has not been configured.	The device is performing its power-up testing.

## H6: Module LED

The module LED indicates the current status of the module.

Module Status LED		
LED State	Description	Comments
Off	Not initialized	No power OR module in SETUP.
Green	Normal operation	Normal operation.
Green, 1 flash	Diagnostic event(s)	Frequency inverter error.
Red	Fatal event	Major internal error (this indication is combined with a red network status LED).
Alternating Red/green	Firmware update	Do NOT power off the module. Turning the module off during this phase could cause permanent damage.

## 4.2 Disassembly

Disconnect the frequency inverter from mains voltage external 24 V and protect it against being energized unintentionally.

- Remove covers of the frequency inverter, if necessary.
- Disconnect/unplug any connected lines.
- Unplug the communication module from its slot by unlocking the locking hooks on the right- and left-hand side of the module from the case of the frequency inverter using a small screwdriver.
- Proceed carefully to not damage the module.

## 5 Initial settings

### 5.1 Setting the fieldbus system to EtherCAT®

The communication module CMA-IE-01-EC can be used for various fieldbus systems with RJ45 connectors. The fieldbus system must be selected at the first start. Use the following object for this purpose:

Index	Sub index	Description	Object code	Data type
0x3904	17	Change Fieldbus	Record	UInt32

- Set the fieldbus system to **0x0000001** EtherCAT.

### 5.2 Setting the node address

Adjustment of the node address is not required. The EtherCAT® master will set an unambiguous, singular 16-bit address for each device upon startup.

### 5.3 Configuration

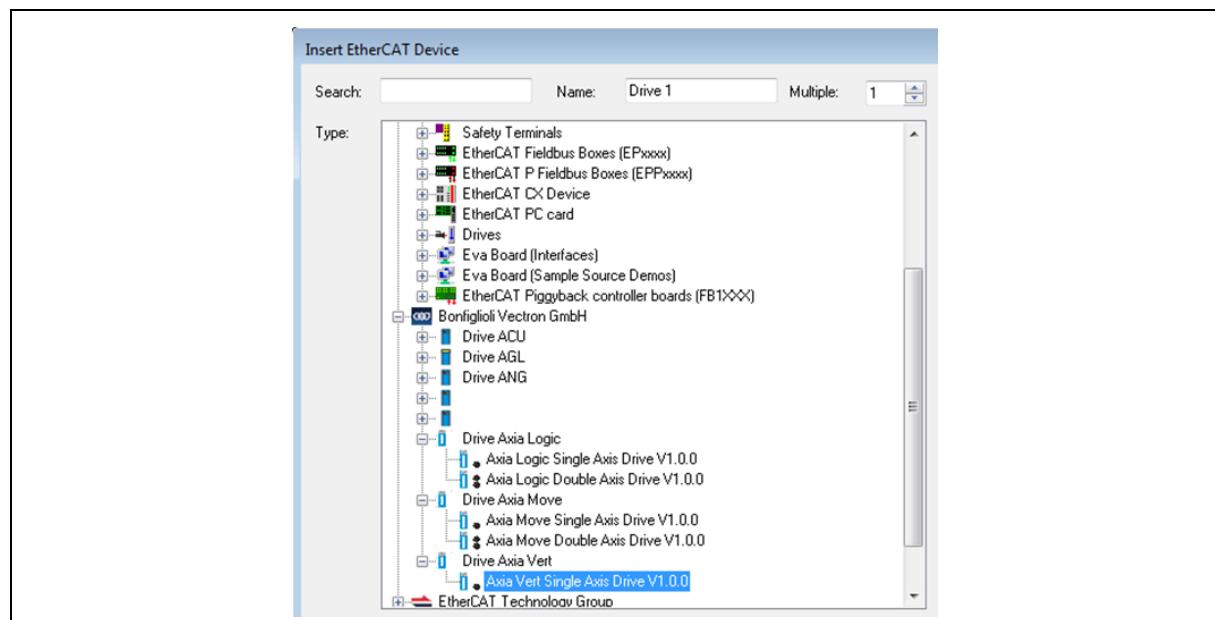
The configuration is based on the Modular Device Profile and explained with Beckhoff TwinCAT as an example.

For correct implementation in TwinCAT, a dedicated ESI (xml) file for Axia inverters is required. This device description file must be installed in TwinCAT and is published by BV. For installation the file must be copied to C:\TwinCAT\3.1\Config\Io\EtherCAT.

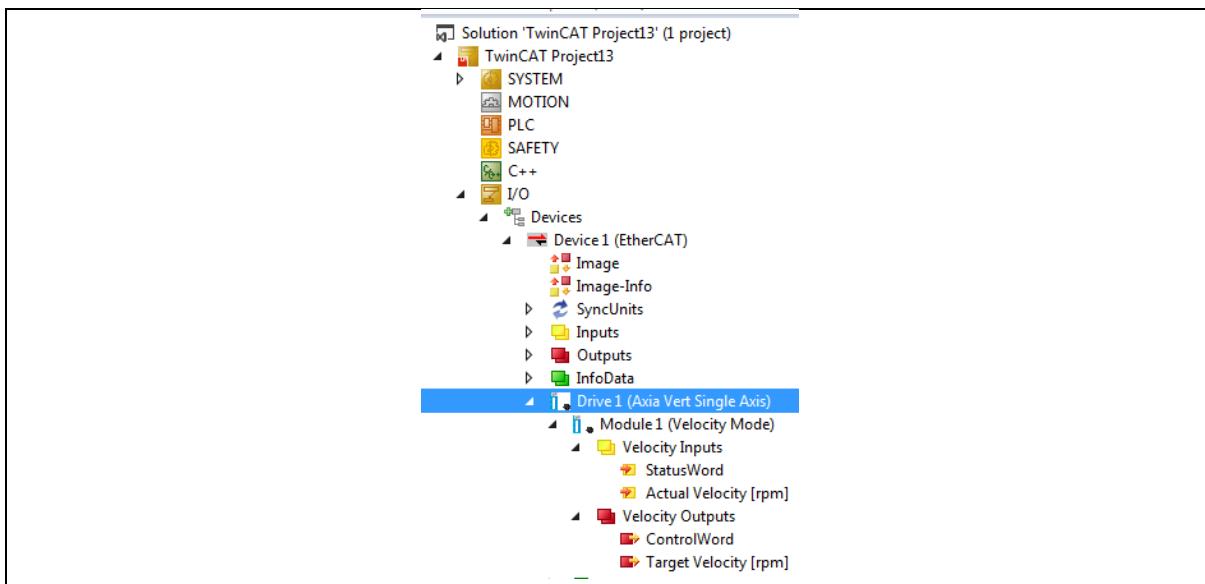
With "Add new item" the Axia Vert can be selected from TwinCAT catalogue (device description).



The above method applies only when Beckhoff TwinCAT is used. With other PLCs, there may be other methods for selecting the device in a catalogue.

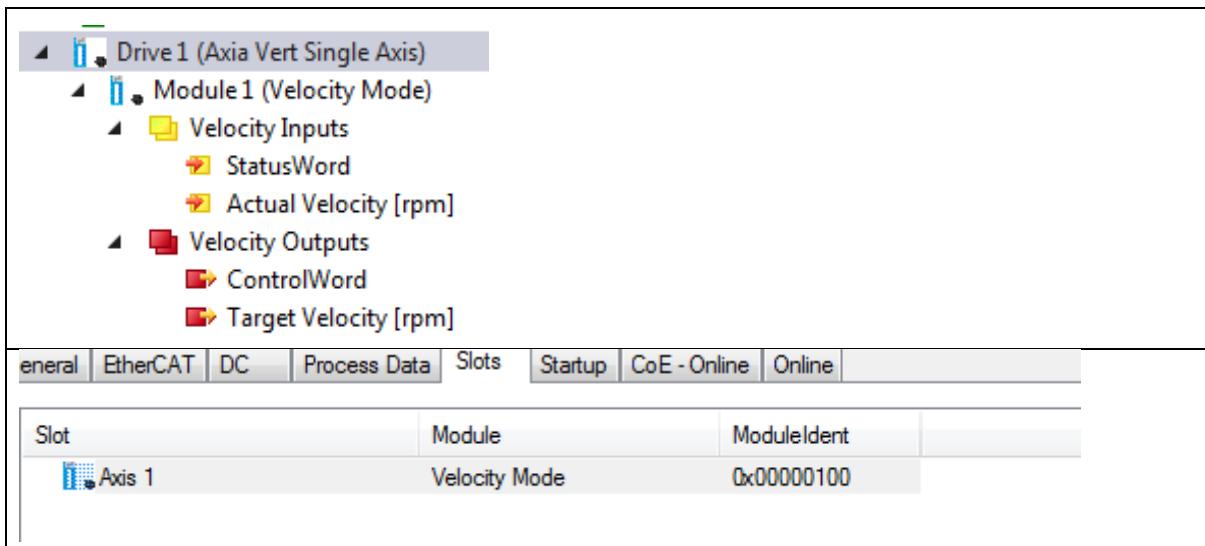


The selected drive is displayed in TwinCAT tree structure.



The entry "Module 1 (Velocity Mode)" in the above Figure corresponds to the axis. That means the axis is displayed as one module.

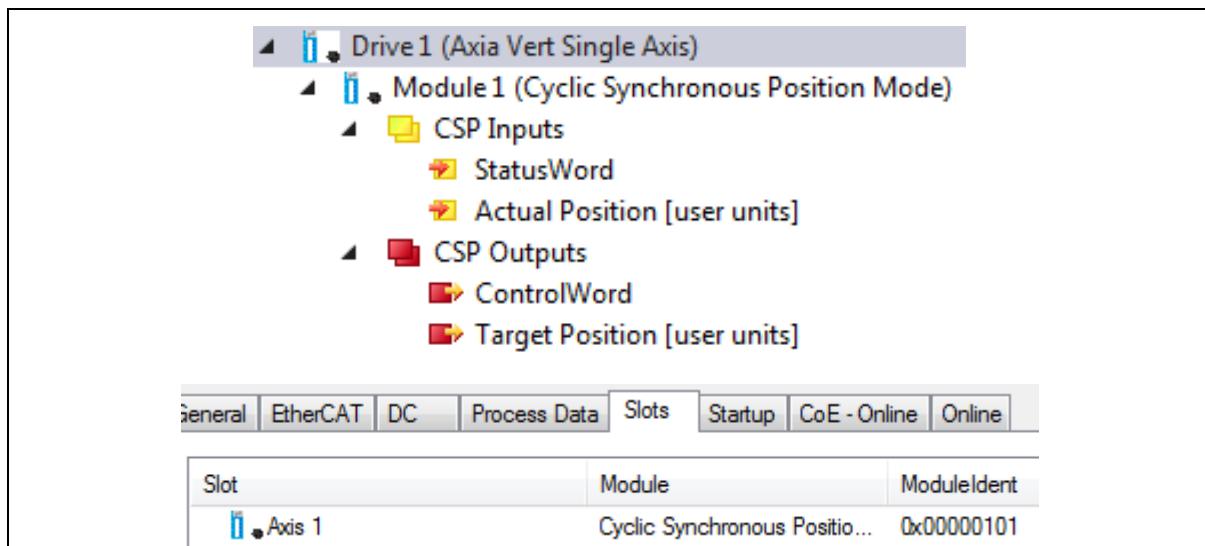
With the definition as "Modular Device" the tab "Slots" is visible in TwinCAT configuration. For an Axia Vert single axis one slot is available.



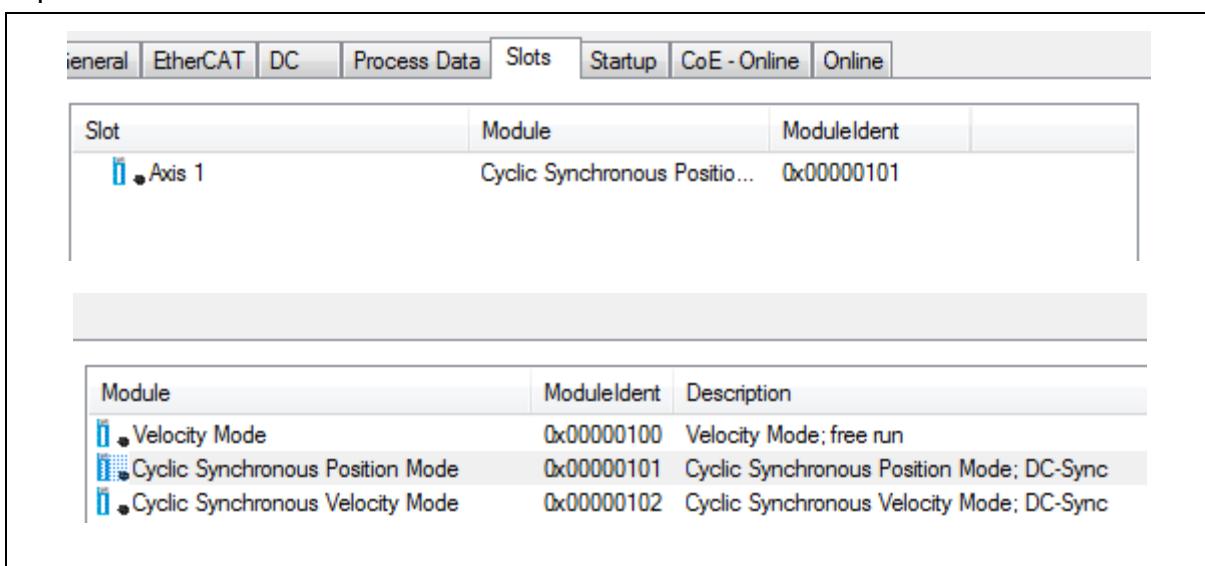
The slot is "Axis 1" with default module "Velocity Mode" selected. The modules represent pre-defined mappings. For "Velocity Mode" the mapping is as follows:

Tx-PDO - Velocity Inputs - Status Word, Actual Velocity [rpm]  
 Rx-PDO - Velocity Outputs - Control Word, Target Velocity [rpm]

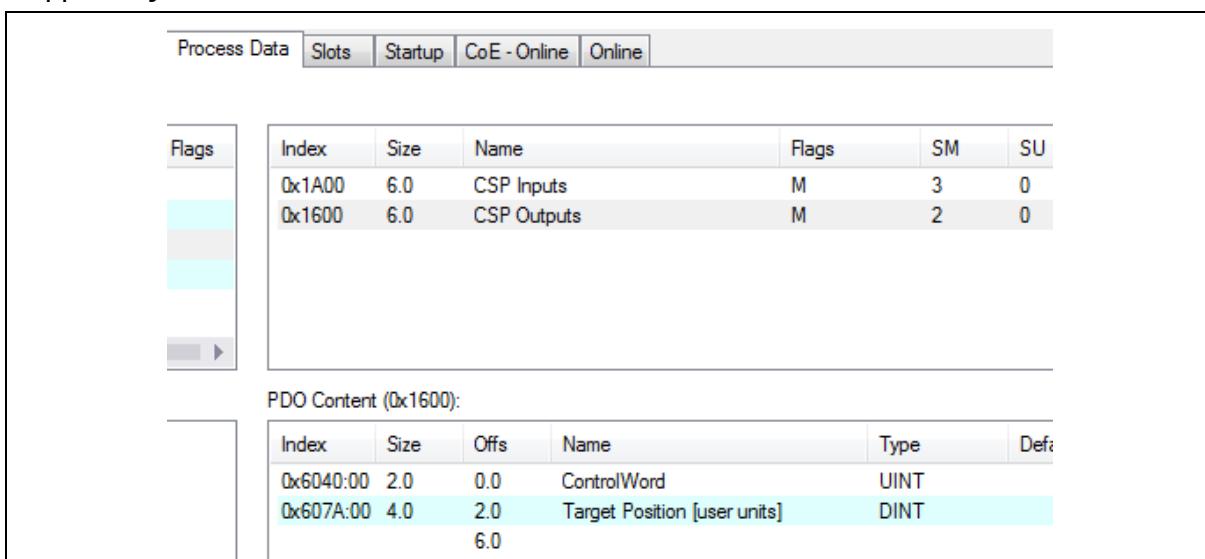
The modules can be removed and another module can be selected. The screenshot displays the change from "Velocity Mode" to "Cyclic Synchronous Position Mode" module.



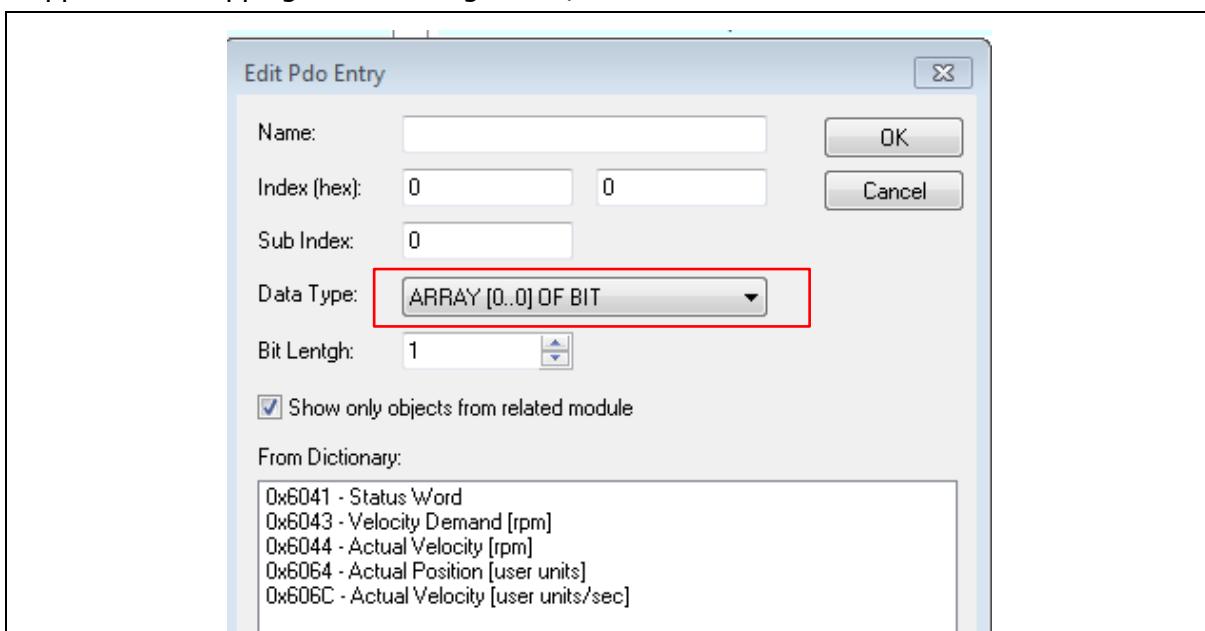
The pre-defined and usable modules are listed in the tab "Slots". The selectable options depend on the data contained in the ESA file.



The module "Cyclic Synchronous Position Mode" is displayed in "Process Data" with the mapped objects.



For CSP Outputs the two objects 0x6040/0 Control Word and 0x607A/0 Target Position are mapped. The mapping can be changed and/or extended with "Insert".



With activated "Show only objects from related module" only objects are displayed for selection that are assigned to the module (e.g. "Cyclic Synchronous Position Mode"). De-activating this setting displays all available objects for mapping.

### Axia Vert features

The minimum cycle time for synchronous operation is 1 ms.

Axia Vert supports one axis with one RxPDO and one TxPDO with each up to 24 bytes per axis.

## 6 Operating behavior in the case of bus connection failure

The operating behavior in the case of failure of the bus system can be parameterized. The required behavior can be set via the object **0x6007** *Abort conn. option code* .

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
<b>0x6007</b>	0	Abort Conn. option code	Integer16	rw	No	1

Object *Abort conn. option code* defines the operating characteristics of the frequency inverter in the case of an error in the bus connection due to BusOff, RxPDO length error or NMT state change (leaving of NMT state "Operational").

Depending on the setting of **0x2200** *Control Mode*, the response of the setting of object **0x6007** will change as shown in the following table.

Object 0x6007	
Operation mode	Function
0	No action
1	Fault signal
2	Disable voltage command
3	Quick Stop command
-1	Slow Down Ramp, Fault
-2	Quick Down Ramp, Fault



When object **0x6007** is written and a parameter saving instruction (Object **0x1010**) has been generated after that, the value of **0x6007** will be saved in the non-volatile memory.

## 7 EtherCAT® overview

EtherCAT® is used in a wide range of occasions, preferably as a communication system for positioning applications. EtherCAT® supports the CANopen®-based standard DS402 "drives and motion control" (drives and positioning controls). The standard DS402 describes and defines the required objects and functions for positioning controllers.

Every EtherCAT® device contains an object dictionary with all supported objects. The objects can be divided into the two main groups – communication objects and application objects. The objects are addressed by their index **0xnnnn** (16 bit) and sub-index **0xnn** (8 bit). In this document, the object indexes and subindexes are written like this: **0xnnnn/nn** (e.g. **0x3911/09**).

### 7.1 Communication Objects

The communication objects are located in the index range **0x1nnn**. They describe the communication behaviour of an EtherCAT® device. Some of the communication objects comprise device information (e. g. manufacturer's vendor-id or inverter serial number). With the help of communication objects the application objects for device control are mapped to the PDO messages.

### 7.2 Application Objects

Application objects are divided in two groups. Index range **0x2000** to **0x5FFF** is reserved for manufacturer-specific objects, and index range **0x6nnn** is reserved for specific device profile objects. The specific device profile objects **0x6nnn** are defined by CANopen® DS402 "drive and motion control". They are used for controlling device functions (Start/Stop, speed, positioning functions).

### 7.3 SDO Function

The SDO (Service Data Objects) messages are used for reading and writing the objects located in the object dictionary.

### 7.4 PDO Function

PDO(Process Data Objects) messages contain up to 24 bytes of process data per axis. Using communication objects (communication/mapping parameters) the process data objects are mapped to Rx/Tx-PDOs. The frequency inverters support one RxPDO per axis (PLC → frequency inverter, **0x1600** - 1st axis, **0x1610** – 2nd axis) and one TxPDO per axis (frequency inverter → PLC, **0x1A00** - 1st axis, **0x1A10** – 2nd axis).

Process data objects are linked directly to the functions of the frequency inverter.

#### PDO-message:

Byte	0	1	2	3	4	5	6	7	...	23
	data									

## 7.5 Emergency Function

If there is a fault in the frequency inverter, the frequency inverter will send an error message (emergency message). The fault message contains the relevant fault information. Once the fault is acknowledged (fault reset), another emergency message is sent, with the data bytes reset to zero.

Byte	0	1	2	3	4	5	6	7
Content	EEC	EEC	ER				MEC	MEC

EEC: Emergency Error Code according to DS301 ER: Emergency Register Code according to DS301

MEC: Manufacturer Error Code

The Manufacturer Error Code corresponds to the inverter Fault codes.

### Error code table

If an error occurs in reading or writing, the server SDO of the frequency inverter replies with the SDO abort message.

Error codes			
Abort code high	Abort code low	Description as per CANopen®	Product-specific allocation
0x0601	0x0000	Unsupported access to an object	Parameter cannot be written or read
0x0602	0x0000	Object does not exist	Parameter does not exist
0x0604	0x0047	General internal incompatibility in the device	Data sets differ
0x0606	0x0000	Access failed due to a hardware error	EEPROM Error (Read/write/checksum)
0x0607	0x0010	Data type does not match	Parameter has a different data type
0x0607	0x0012	Data type does not match or length of Service telegram too big	Parameter has a different data type or telegram length not correct.
0x0607	0x0013	Data type does not match or length of Service telegram too small	Parameter has a different data type or telegram length not correct.
0x0609	0x0011	Subindex does not exist	Data set does not exist
0x0609	0x0030	Value range of parameter exceeded	Parameter value too large or too small
0x0609	0x0031	Value of parameter written too high.	Parameter value too large
0x0609	0x0032	Value of parameter written too low.	Parameter value too small
0x0800	0x0020	Data cannot be transmitted or saved	Invalid value for operation
0x0800	0x0021	Data cannot be transferred because of local control	Parameter cannot be written in operation

## 7.6 OS Synchronization (Distributed Clocks)

CMA-IE-01-EC module support synchronized communication via Distributed Clocks (DCs) and non-synchronized communication. The configuration of the DCs is done via the PLC configuration utility. No settings have to be made in the frequency inverter.



In the operation modes "Interpolated position mode" "Cyclic Synchronous Position Mode" (CSP) and Cyclic Synchronous Velocity" (CSV), DCs **must** be used for exact and equidistant time control.

The DC Sync Time (synchronization time) must be set in steps of 1 ms. Minimum is 1 ms, maximum 20 ms.

The operating system (OS) of the frequency inverter is synchronized with a PLC or other device using DCs (☞ 7.6). Synchronization of the operating system will improve the operating characteristics of the machine. Synchronization is used to eliminate CPU **phase** shifting between master and slave devices to make sure that calculations are carried out at the same time. Also, the synchronization via DCs compensates frequency deviations of the quartzs. The synchronization time must be a natural number (multiple of 1 ms for AXIAvert, multiple of 125 µs for AXIAmove/logic).

### Sync Source 0x3906/14

Operation mode	Function
0 - Off	The OS is not synchronized with other devices.
1 - Automatic	The synchronization source is selected automatically by the frequency inverter. <b>Factory setting.</b>
2 - CMA Modul	The OS is synchronized via CMA-Module.
3 - CANopen®	The OS is synchronized via CANopen®.
4 - Systembus	The OS is synchronized via System bus

**For proper functioning, Auto or CMA must be selected.**

**Auto** mode: Selection is done based on the decision table:

EtherCAT® active	Systembus active	Synchronization
Yes	Yes	Synchronization via EtherCAT®
Yes	No	
No	Yes	Synchronization via Systembus
No	No	No Synchronization activated.

**0x3906/15** Active SyncSource shows the active Synchronization source.

The parameter **0x3906/1** SyncTime shows the syncTime in seconds as set by PLC.

## 7.7 NMT Functions

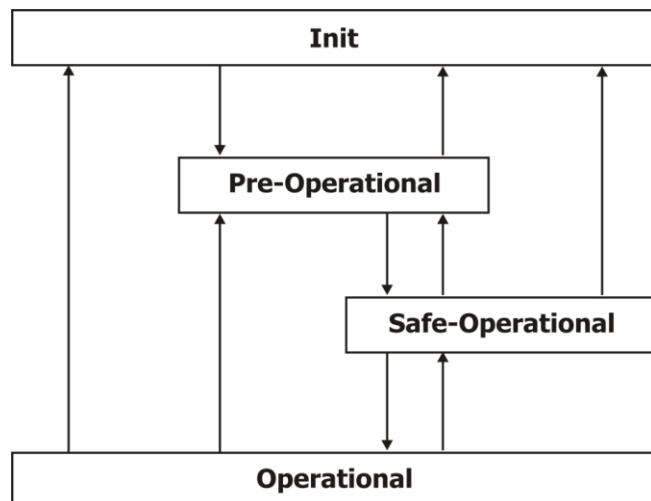
The NMT (= Network Management) functions describe the NMT StateMachine and NMT error saving functions.

The NMT status is displayed via the actual value parameter **0x3911/09** CANopen NMT State.

### NMT State Machine

On start up, each EtherCAT® slave passes through the NMT state machine.

Possible NMT state changes:



NMT-State	Description
Init	Initializing <ul style="list-style-type: none"> <li>• No SDO Communication</li> <li>• No PDO Communication</li> </ul>
Pre-Operational	Fieldbus active <ul style="list-style-type: none"> <li>• SDO Communication</li> <li>• No PDO Communication</li> </ul>

NMT-State	Description
Safe-Operational	Fieldbus active <ul style="list-style-type: none"> <li>• SDO Communication</li> <li>• PDO Communication</li> <li>– IN data (TxPDO's) from inverter application send to PLC/master</li> <li>– OUT data (RxPDO's) blocked (not transferred to application in inverter)</li> </ul>
Operational	Fieldbus active <ul style="list-style-type: none"> <li>• SDO Communication</li> <li>• Full PDO Communication "OUT" and "IN" (RxPDO's, TxPDO's)</li> </ul>

## 7.8 Resetting errors

Depending on the settings and operating state of the device, errors can be reset in various ways:

When you are using statemachine, parameter *Control Mode* **0x2200** = 3 – Statemachine:

- Set bit 7 in **0x6040** *Control word* = 0x0080.

When using control via Keypad, parameter *Control mode* **0x2200** = Keypad:

- Press the STOP button of the keypad.
- Resetting by pressing the STOP button is only possible if parameter *Control Mode* **0x2200** permits control via the keypad.

When using control via IOs, parameter *Control mode* **0x2200** = IOs:

- Reset the error by activating the corresponding digital input.
- Resetting via digital signal can only be carried out when parameter *Control Mode* **0x2200** permits this or when an input with the additional (hardware) is selected in the case of physical inputs.



Some errors will occur again after an error reset. In such cases, it may be necessary to take certain measures (e.g. moving from a limit switch in the non-disabled direction).

## 8 Object Structure

The available objects are marked with Index and Subindex and must be addressed via this ID. EtherCAT® offers the possibility to use CANopen®-Objects via CoE (CANopen® over EtherCAT®). The objects are listed in the following tables. The following definitions apply:

Access type			
Read only	The PLC can only read data from the frequency inverter.		
Read/Write	The PLC is granted unlimited access (reading and writing) to the frequency inverter data.		
Data type			
Unsigned32	32 Bit value:	0...2 <sup>32</sup> -1 0...0xFFFF FFFF	
Unsigned16	16 Bit value:	0...2 <sup>16</sup> -1 0...0x FFFF	(0...65535)
Unsigned8	8 Bit value:	0...2 <sup>8</sup> -1 0...0xFF	(0...255)
Integer32	Signed 32 Bit value:	-2 <sup>31</sup> ...2 <sup>31</sup> -1 0x8000 0000...0x7FFF FFFF	
Integer16	Signed 16 Bit value:	2 <sup>15</sup> ...2 <sup>15</sup> -1 0x8000...0x7FFF	(-32768...32767)
Integer8	Signed 8 Bit value: -	2 <sup>7</sup> ...2 <sup>7</sup> -1 0x80...0x7F	(-128...127)
PDO Mapping			
No	This object cannot be used for exchange of PDO. Only SDO can be used.		
Tx	This object can be transmitted from the frequency inverter in a TxPDO.		
Rx	This object can be transmitted to the frequency inverter in a RxPDO.		



“Highest sub index supported” shows the highest subindex supported by the object.

## Object Grouping

Every object is addressed via a 16 Bit index, which is displayed as a 4-digit hexadecimal number.

The object indexes are sorted in groups as follows:

- DS301 Communication Objects: 0x1000 – 0x1FFF
- Bonfiglioli-specific objects: 0x2001 – 0x5FFF with

Axis-dependent object ranges:

- 0x2001 – 0x27FF
- 0x4000 – 0x47FF

The Bonfiglioli-specific objects can be subdivided in axis-dependent objects versus axis-independent objects. There is an offset of 0x0800 per axis in the axis-dependent range.

For example:

0x2001 Motor Type on Axis 1 and 0x2321 Motor Type on Axis 2. The Bonfiglioli-specific objects in the range

- 0x3000 – 0x37FF
- 0x5800 - 0x5FFF

are not axis-dependent.

- DS402 Drive Profile objects: 0x6000 – 0x7FFF

Object-no		Group
from	to	
0x2001	0x27FF	Configuration: Axis 1, Settings for Axis 1 Example: 0x2001 for motor type Axis 1
0x2801	0x28FF	Configuration: Axis 2, Settings for Axis 2 Example: 0x2801 for motor type Axis 2
0x3800	0x3FFF	Configuration: Axis independent settings Example: 0x3801 for serial-no. of Axis device
0x4000	0x47FF	Actual Values: Readings for Axis 1 Example: 0x4001 for active data set Axis1
0x4800	0x4FFF	Actual Values: Readings for Axis 2 Example: 0x4801 for active data set Axis2
0x5800	0x5FFF	Actual Values: axis independent readings Example: 0x5801 for DC-link Voltage
0x6000	0x67FF	CiA 402 objects Axis 1
0x6800	0x6FFF	CiA 402 objects Axis 2

## 9 Communication Objects (0x1nnn)

Communication objects **0x1nnn** contain all parameters for communication.

### Abbreviations used

r/w:	Read/Write
ro:	Read only
wo:	Write only
Map:	Mapping
Def.-Val:	Default value



The headings are displayed in the format *Index/Subindex Object name*.

### 9.1 0x1000 Device Type

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
0x1000	0	Device Type	Unsigned 32	ro	No	0

The device identification is carried out upon network startup. The information about the device type and functionality (type) is defined by the CANopen® DS402 standard.

#### Object 0x1000

Additional Information		Device Profile Number	
Mode Bits		Type	
31	24	23	16
			15
			0

The standard device profile "Drives and Motion Control" used by the frequency inverter is shown as device profile number 402. The other information specifies the device functionality of the frequency inverter.

Device Profile Number	= 402	drives and motion control
Type	= 41	Frequency inverter
Mode bits	= 0	unused

### 9.2 0x1001 Error Register

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
0x1001	0	Error Register	Unsigned 8	ro	No	0

Object **0x1001** is the register for internal frequency inverter faults. Status "no fault" (**0x1001** = 0) or "fault" (**0x1001** ≠ 0) is displayed.

In case of a fault, the PLC can evaluate detailed information via the Emergency Message (  7.5).

#### Object 0x1001/0

Bit		Bit	
<b>0</b>	Generic error	<b>4</b>	Communication error
<b>1</b>	Current	<b>5</b>	Device profile specific error
<b>2</b>	Voltage	<b>6</b>	Reserved
<b>3</b>	Temperature	<b>7</b>	Manufacturer specific error

### 9.3 0x1008 Manufacturer Device Name

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
0x1008	0	Manufacturer Device name	Visible string	ro	No	See Text

### 9.4 0x1009 Manufacturer Hardware Version

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
0x1009	0	Manufacturer Hardware version	Visible string	ro	No	See Text

### 9.5 0x100A Manufacturer Software Version

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
0x100A	0	Manufacturer Software version	Visible string	ro	No	See Text

### 9.6 0x1018/n Identity Object

The *identity object* provides information about the device manufacturer and the device.

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
0x1018	0	Highest Sub-index supported	Unsigned8	ro	No	4
	1	Vendor ID	Unsigned32	ro	No	See text
	2	Product code	Unsigned32	ro	No	See text
	3	Revision number	Unsigned32	ro	No	See text
	4	Serial number	Unsigned32	ro	No	See text

“Vendor ID” “**0xD5**” refers to manufacturer **BONFIGLIOLI VECTRON GmbH**.

This “Vendor ID” is assigned by the EtherCAT® (EtherCAT Technology Group) in Nuremberg, Germany.

#### Product code:

Shows the type ID of the frequency inverter.

#### Revision number:

Shows the revision level of the EtherCAT®/CANopen® system of the frequency inverter.

#### Serial number:

Shows the serial number of the frequency inverter.

## 9.7 0x1600/n, 0x1601/n, 0x1602/n, 0x1603/n, RxPDO Mapping Parameter

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
0x1600 0x1601 0x1602 0x1603	0	Number of mapped objects	Unsigned8	rw	No	2
	1	1 <sup>st</sup> mapped obj.	Unsigned32	rw	No	See text
	2	2 <sup>nd</sup> mapped obj.	Unsigned8	rw	No	See text

### Mapping entry:

MSB			LSB
Object index		Subindex	Length (no. of bits)
High byte	Low byte	si	

### Examples:

Mapping of 0x6040/0 Control word (unsigned16 = 10hex) to 1st mapped object in RxPDO1:

$$\mathbf{0x1600/1 = 0x60400010}$$

### Default mapping

RxPDO1	0x1600/0	0x1600/1	0x1600/2	0x1600/3...8
	2	<u>0x6040</u> Control word	<u>0x6042</u> v/target velocity	0x00000000

## 9.8 0x1A00/n, 0x1A01/n, 0x1A02/n, 0x1A03/n, TxPDO Mapping Parameter

Index	Sub-index	Meaning	Data type	Access	Map	Def.-Val
0x1A00 0x1A01 0x1A02 0x1A03	0	Number of mapped objects	Unsigned8	rw	No	2
	1	1 <sup>st</sup> mapped obj.	Unsigned32	rw	No	See text
	2	2 <sup>nd</sup> mapped obj.	Unsigned32	rw	No	See text

### Mapping entry:

MSB			LSB
Object index		Subindex	Length (no. of bits)
High byte	Low byte	si	

### Examples:

Mapping of **0x6041/0** Statusword (unsigned16) to "1st mapped obj." in TxPDO1:

$$\mathbf{0x1A00/1 = 0x60410010}$$

Mapping of **0x6064/0** Position actual value (integer32) to "2nd mapped obj." in TxPDO1:

$$\mathbf{0x1A00/2 = 0x60640020}$$

### Default mapping

TxPDO1	0x1A00/0	0x1A00/1	0x1A00/2	0x1A00/3...8
	2	0x6041 Status word	0x6044 v/velocity actual value	0x00000000

## Index

### **A**

Acknowledging error messages.....30  
Application objects.....27

### **B**

Bus Error Behaviour.....26

### **C**

Communication objects .....27  
Communication Objects .....33  
Connector assignment.....18  
Copyright.....7

### **D**

Decommissioning .....15  
Designated use .....8  
Disassembly

    Communication module .....21

Distributed Clocks.....28

### **E**

Electrical connections.....13  
Error Codes.....28

### **F**

Fieldbus system .....22

### **G**

General Information about the  
    Documentation.....5

### **H**

Hexadecimal format.....16

### **I**

Installation .....13  
    Communication module.....17  
Introduction.....16

### **M**

Mapping  
    RxPDO.....35  
    TxPDO.....35

Module LED.....21

### **N**

Network status LED .....21  
NMT .....29

### **P**

PDO .....27

### **S**

Safety  
    General.....8  
    SDO .....27  
    Service.....15  
    Setting EtherCAT® .....22  
    Storage.....13

### **T**

Transport .....13

### **W**

Warranty and liability .....6

### **X**

X310 .....18

## AUSTRALIA

**Bonfiglioli Transmission (Aust.) Pty Ltd**  
2, Cox Place Glendenning NSW 2761  
Locked Bag 1000 Plumpton NSW 2761  
Tel. +61 2 8811 8000



## BRAZIL

**Bonfiglioli Redutores do Brasil Ltda** Travessa Cláudio Armando 171 -  
Bloco 3 CEP 09861-730 - Bairro  
Assunção  
São Bernardo do Campo - São Paulo  
Tel. +55 11 4344 2322



## CHINA

**Bonfiglioli Drives (Shanghai) Co. Ltd.** #68, Hui-Lian Road, QingPu District, 201707 Shanghai  
Tel. +86 21 6700 2000



#568, Longpan Road, Jiading District, 201707 Shanghai



**Bonfiglioli Trading (Shanghai) Co. Ltd.** Room 423, 4<sup>th</sup> Floor, #38, Yinglun Road, China (Shanghai) Pilot Free Trade Zone, Shanghai



## FRANCE

**Bonfiglioli Transmission s.a.**  
14 Rue Eugène Pottier  
Zone Industrielle de Moimont II  
95670 Marly la Ville  
Tel. +33 134474510



## GERMANY

**Bonfiglioli Deutschland GmbH**  
Sperberweg 12 - 41468 Neuss  
Tel. +49 0 2131 2988 0



**Bonfiglioli Deutschland GmbH Krefeld**

Europark Fichtenhain B6 - 47807 Krefeld  
Tel. +49 0 2151 8396 0



**O&K Antriebstechnik GmbH**

Ruhrallee 8-12 - 45525 Hattingen  
Tel. +49 0 2324 2050 1



## INDIA

**Bonfiglioli Transmission Pvt. Ltd.**  
**Mobility & Wind Industries**  
AC 7 - AC 11 Sidco Industrial Estate  
Thirumudivakkam Chennai - 600 044  
Tel. +91 844 844 8649



**Discrete Manufacturing & Process Industries - Motion & Robotics**  
Survey No. 528/1,  
Perambakkam High Road Mannur Village,  
Sriperumbudur Taluk Chennai - 602105  
Tel. +91 844 844 8649



**Discrete Manufacturing & Process Industries**  
Plot No.A-9/5, Phase IVMIDC Chakan,  
Village Nighoje Pune - 410 501  
Tel. +91 844 844 8649



## ITALY

**Bonfiglioli S.p.A.** **Riduttori Discrete Manufacturing & Process Industries**  
Via Cav. Clementino Bonfiglioli, 1  
40012 Calderara di Reno  
Tel. +39 051 6473111



**Discrete Manufacturing & Process Industries**

Via Sandro Pertini, lotto 7b  
20080 Carpiano  
Tel. +39 02985081



**Discrete Manufacturing & Process Industries**

Via Saliceto, 15 - 40010 Bentivoglio



**Mobility & Wind Industries**

Via Enrico Mattei, 12 Z.I. Villa Selva  
47122 Forlì  
Tel. +39 0543 789111



**Motion & Robotics**

Via Unione, 49 - 38068 Rovereto  
Tel. +39 0464 443435/36



## NEW ZEALAND

**Bonfiglioli Transmission (Aust.) Pty Ltd**

88 Hastie Avenue, Mangere Bridge,  
2022 Auckland  
PO Box 11795, Ellerslie  
Tel. +64 09 634 6441



## SINGAPORE

**Bonfiglioli South East Asia Pte Ltd**  
8 Boon Lay Way, #04-09,  
8@ Tadehub 21, Singapore 609964  
Tel. +65 6268 9869



## SLOVAKIA

**Bonfiglioli Slovakia s.r.o.**  
Robotnícka 2129  
Považská Bystrica, 01701 Slovakia  
Tel. +421 42 430 75 64



## SOUTH AFRICA

**Bonfiglioli South Africa Pty Ltd.**  
55 Galaxy Avenue, Linbro Business Park,  
Sandton, Johannesburg  
2090 South Africa  
Tel. +27 11 608 2030



## SPAIN

**Tecnotrans Bonfiglioli S.A.**  
Pol. Ind. Zona Franca, Sector C,  
Calle F, nº 6 - 08040 Barcelona  
Tel. +34 93 447 84 00



## TURKEY

**Bonfiglioli Turkey Jsc**  
Atatürk Organize Sanayi Bölgesi,  
10007 Sk. No. 30  
Atatürk Organize Sanayi Bölgesi,  
35620 Çiğli - Izmir  
Tel. +90 0 232 328 22 77



## UNITED KINGDOM

**Bonfiglioli UK Ltd.**  
Unit 1 Calver Quay, Calver Road, Winwick  
Warrington, Cheshire - WA2 8UD  
Tel. +44 1925 852667



## USA

**Bonfiglioli USA Inc.**  
3541 Hargrave Drive  
Hebron, Kentucky 41048  
Tel. +1 859 334 3333



## VIETNAM

**Bonfiglioli Vietnam Ltd.**  
Lot C-9D-CN My Phuoc Industrial Park 3  
Ben Cat - Binh Duong Province  
Tel. +84 650 3577411



PRODUCTION



ASSEMBLY



SALES



SERVICE



*Abbiamo un'inflessibile dedizione per l'eccellenza, l'innovazione e la sostenibilità. Il nostro Team crea, distribuisce e supporta soluzioni di Trasmissioni e Controllo di Potenza per mantenere il mondo in movimento*

*We have a relentless commitment to excellence, innovation & sustainability. Our team creates, distributes and services world-class power transmission & drive solutions to keep the world in motion.*

*Wir verpflichten uns kompromisslos zu Qualität, Innovation und Nachhaltigkeit. Unser Team entwickelt, vertreibt und wartet erstklassige Energieübertragungs- und Antriebslösungen, um die Welt in Bewegung zu halten*

*Notre engagement envers l'excellence, l'innovation et le développement durable guide notre quotidien. Notre Équipe crée, distribue et entretient des solutions de transmission de puissance et de contrôle du mouvement contribuant ainsi à maintenir le monde en mouvement.*

*Tenemos un firme compromiso con la excelencia, la innovación y la sostenibilidad. Nuestro equipo crea, distribuye y da soporte en soluciones de transmisión y control de potencia para que el mundo siga en movimiento.*

COD. VEC 2en31 R1